



A fermentation-produced, TSCA-certified biosurfactant that replaces legacy surfactants with better performance

# Glass Cleaner Formulation

Featuring Amphi® M Sophorolipid

Locus Ingredients glass cleaner leverages the multifunctionality and versatility of Amphi® M to create a greener, more sustainable product that leaves a streak free shine. Amphi M, a naturally occurring blend of nonionic and anionic sophorolipids—biosurfactants from the glycolipid class – allows for formulations that are free of ammonia, alcohol, or ethoxylates while still outperforming leading brands.

Amphi M works in conjunction with other anionic and nonionic surfactants, enabling formulators in the creation of effective and sustainable products for both home and industrial use without toxicity concerns.

Ingredient	%
Water	61.40
Amphi® M	15.00
Sodium Lauroyl Sarcosinate	20.00
Fragrance	1.00
Preservative	2.00
Sodium Citrate	0.60
Citric Acid	qs
<b>Total</b>	<b>100.00</b>

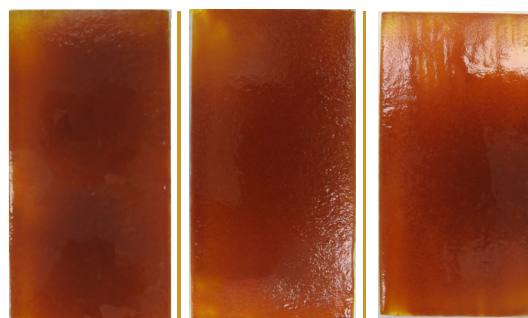
Formulated by Freelance Formulation

## Procedure

Step	Actions
1	Lotion spread over gloved hands and pressed onto car window
2	Cleaner sprayed on center of handprint
3	Wiped side to side twice

Water      Benchmark Formulation      **Amphi® Formulation**

Soil Stain  
Pre-Wash



Post-Wash

